

Guest Web Lecture

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College of Agriculture and Life Sciences

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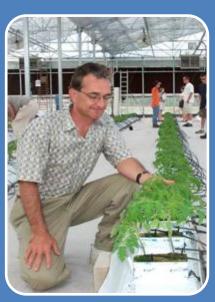
With programs in

- Education
- Extension Outreach
- Research
- Design Analysis
- Business Development



Greenhouse Systems for Plant Production

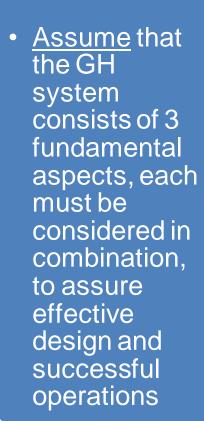
Dr. Gene Giacomelli, PhD.



- Professor of Agriculture & Biosystems Engineering
- Director of the Controlled Environment Agriculture Center
- The University of Arizona Tucson, Arizona

Plant-Based Greenhouse System Design

• Given that greenhouse is a system of many systems and processes.



Three fundamental aspects:

- 1 Crop and Cultural Procedures
- 2 Nutrient Delivery System
- 3 Controlled Environment



3 Fundamental Aspects:

1. Crop Cultural Procedures

the plant needs; based on crop[s] to be grown

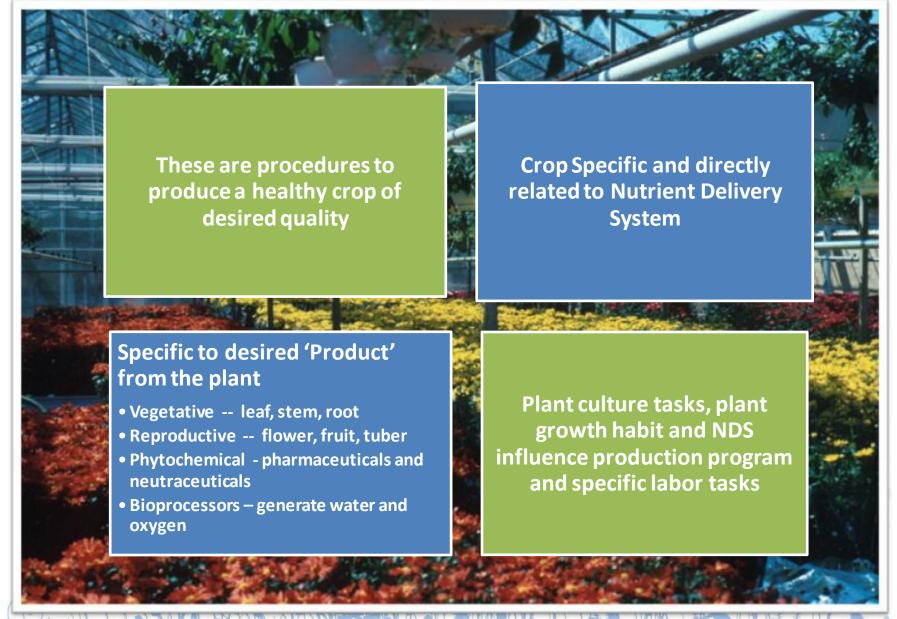
2. Nutrient Delivery System

 procedures for delivery of primarily water and fertilizer, but also CO₂, light, etc, to the crop

3. Environmental Control

 means to provide the plant environment, includes the structure and the environmental control systems [ventilation, cooling, heating, shading, lighting, computer, thermostats, etc]

Crop Cultural Technique



Nutrient Delivery System [NDS] Hardware to transport nutrients to plants



Nutrients

Water, Fertilizer, [CO₂, Light]

Central location for nutrients

- Pre-mixed with storage
- Mixed on demand

Distribution

- to each plant by drippers
- to rows of plants by drippers & troughs
- to benches of plants by outlets & drains
- to floor of greenhouse crop by outlets & drains

Controlled Environment

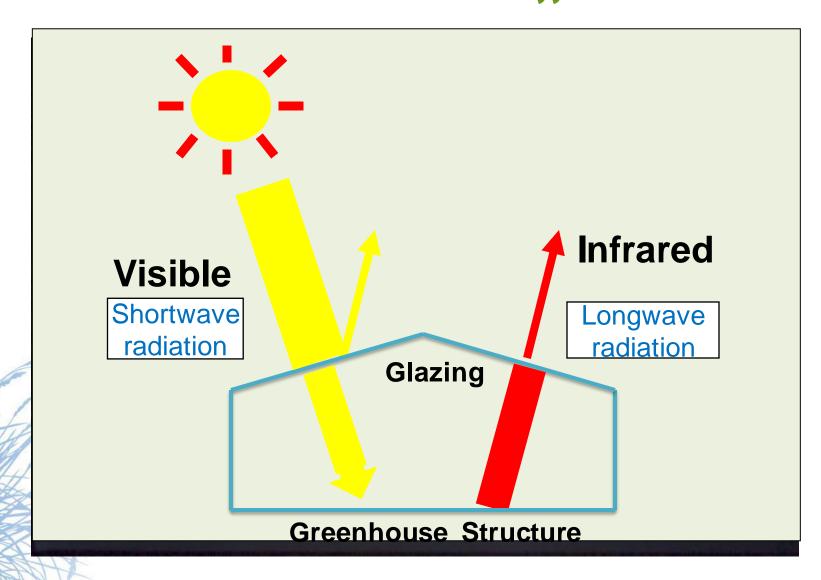
Greenhouse or other structure with environmental control systems

- Maintain desired climate
- Compatible with Nutrient Delivery System and Crop Culture Technique
- Unobtrusive and dependable for grower
- Based on the 'Greenhouse Effect'

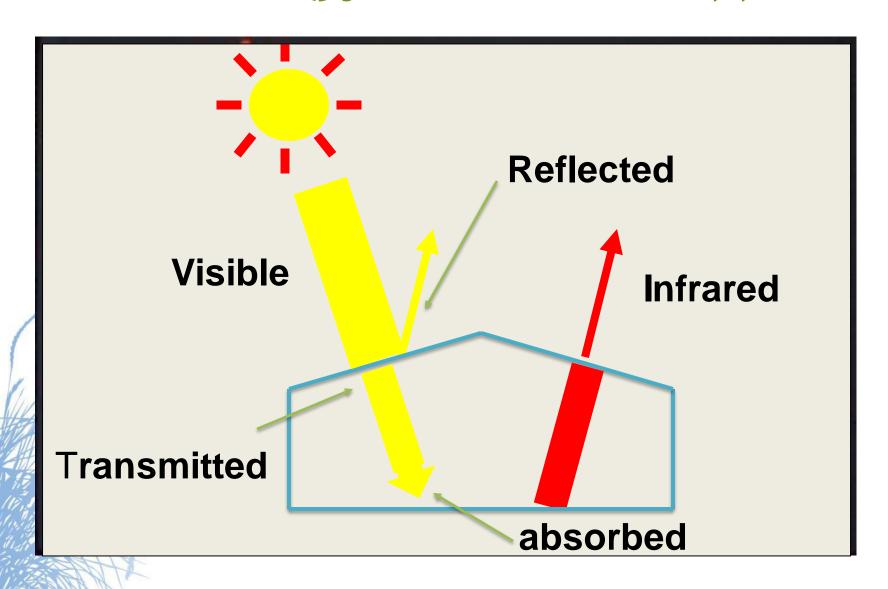




Greenhouse Effect



Solar Energy enters and is trapped



Diffuse and Direct Radiation



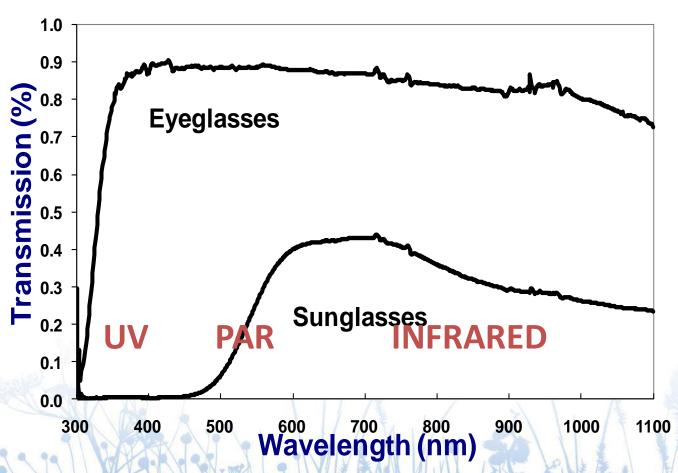
Diffuse Radiation

radiation has been reflected by the atmosphere or glazing

Direct Radiation

radiation received directly, without any reflection

Transmission of Spectacles



Note that sunglasses reduce the light intensity, and especially the UV compared to the typical eyeglasses

Radiation

Quantity

intensity or amount of energy within the waveband

Quality

distribution and intensity of wavelengths within the waveband

Measured as Energy [W m⁻²] Watts per sq. meter, or as Number of Photons [μ Mol m ⁻²s⁻¹] micro Mol per sq. meter per sec, within a waveband

Wavebands of Solar Radiation

waveband

Ultra-Violet or UV

• 100-400 nm

Visible or white "light"

• 380-760 nm

PAR

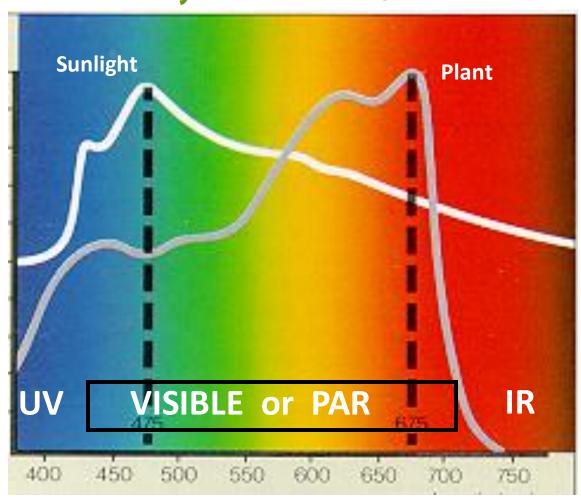
• 400-700 nm

Infrared or IR

• 750 - 1,000,000 nm

Wavebands of Solar Radiation

Relative Energy



(from PootLichtenergie BV.)

<u>Sunlight</u> - relative amount of energy for each wavelength from the sun <u>Plant</u> – relative amount of energy at each wavelength absorbed by leaf

The "colors" of the radiation visible to humans can be divided into the following wavebands:

Violet

- 380-436 nm
- may support effect of blue light

Blue

- 436-495 nm
- some need, prevents tall plants

Green

- 495-566 nm
- contributes to photosynthesis

Yellow

- 566-589 nm
- contributes to photosynthesis

Orange

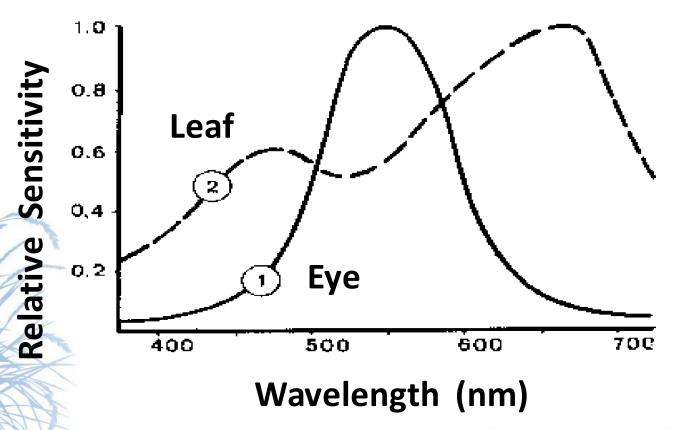
- 589-627 nm
- maximum photosynthesis

• 627-780 nm

- maximum photosynthesis; enhance flowering, stem length;
- Red/Far-red ratio is important

Red

Comparison of what the human eye "sees" relative to what the plant utilizes



(from PootLichtenergie BV.)

What's A Photon?

Photon is a unit of light

It has a <u>Wavelength</u> (or Frequency) and <u>Energy</u>

Wavelength measured in nanometers (nm) Frequency measured in cycles per second

Energy =
$$\frac{h * c}{\text{wavelength}}$$

Thus the energy, 'E', of a photon is equal to 'h', a constant, multiplied by 'c', speed of light, and divided by 'wavelength' of the light

What's A Photon?

As Wavelength increases, the Energy decreases

As Wavelength <u>decreases</u>, the Energy <u>increases</u>

Therefore,
the longwave [Red] has ____ energy
than
the shortwave [Blue]?

What's A Photon?

As Wavelength increases, the Energy decreases

As Wavelength decreases, the Energy increases

Therefore,
the longwave [Red] has <u>LESS</u> energy
than
the shortwave [Blue].

Because Red light has a longer wavelength than blue!

Sensors

Pyranometer sensor

• measures solar radiation from 280-2800 nm. 97% of the sun's spectral distribution "total solar" radiation. Units are W m⁻²

Quantum sensor

• is PAR waveband (400-700 nm) measured as $\,\mu$ Mol m⁻² s⁻¹ or W m⁻²

Net Radiometer

 determines the difference of the radiation measured above to that being reflected from below a surface

Spectroradiometer

- splits incoming radiation into individual wavelengths or prescribed wavebands, then measures the irradiance (energy) of the photons.
- measures spectral irradiance as μMol m⁻² s⁻¹ nm⁻¹ or W m⁻² nm⁻¹

GREENHOUSE DESIGN and CONSTRUCTION, SPACEUTILIZATION, FACILITIES MANAGEMENT



Decisions on design of greenhouse structure will affect:

Labor Management Materials Flow

Space Utilization

Automation & Labor Savers

Utilities Distribution

Height of Greenhouse

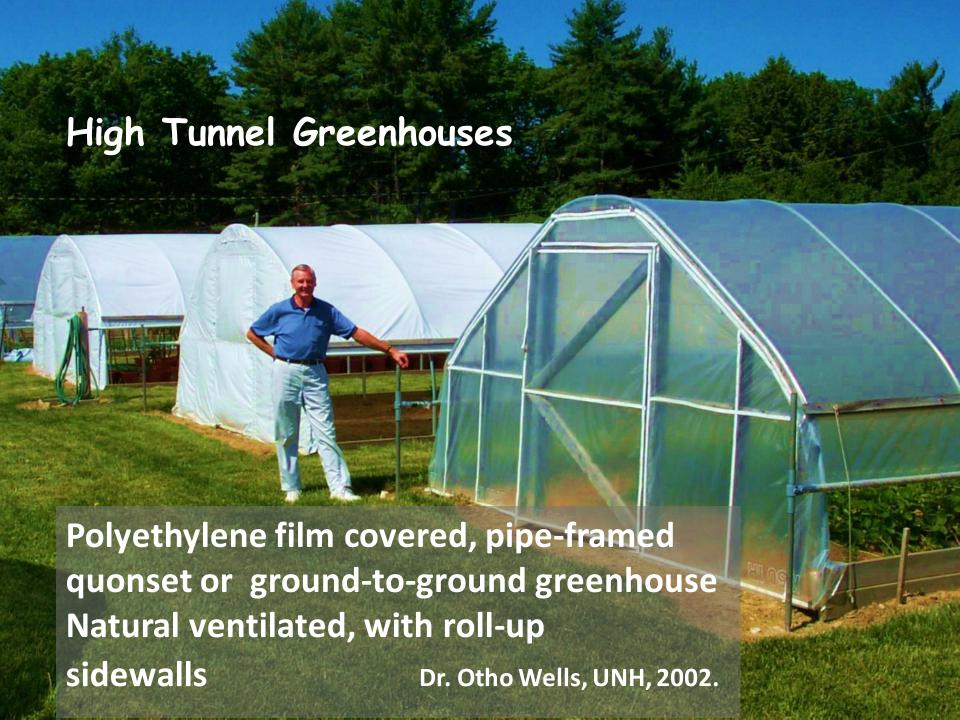
Energy Costs

Total Light and Light Distribution

The Choice of Greenhouse should be the LAST Decision

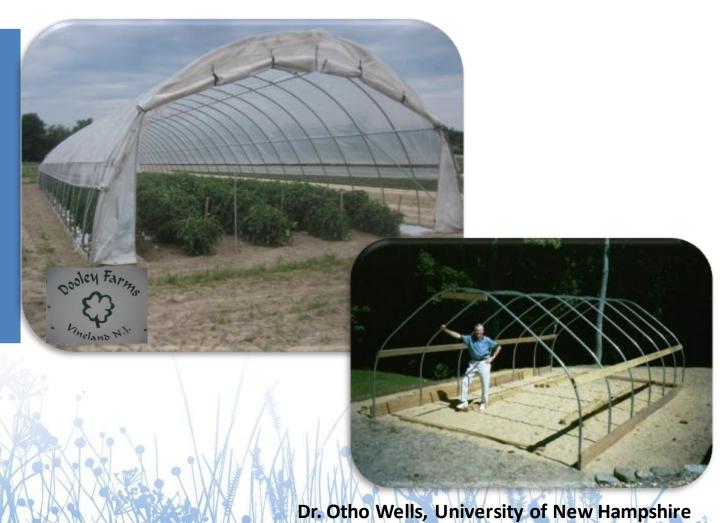
Since the structure affects EVERYTHING

YES! All crops, growing procedures, and management preferences should be decided first!



Pipe-Framed Ground-to-Ground Greenhouse

Inexpensive greenhouse Framed by bent pipes covered with film glazing





Fan ventilated and heated 20 by 96 foot polyethylene film covered, pipe-framed quonset or ground-to-ground greenhouse



Multi-span, gutter-connected saw-tooth design with rigid single-layer polycarbonate covered, truss-frame greenhouse

Natural ventilation and fan & pad evaporative cooling

Controlled Environment Plant Production System



Burlington County Eco-Complex, NJ

OBJECTIVES of Facilities Planning

Grow the maximum plants per unit area per unit time

Improve crop quality

Organize/Simplify operations

Improve management

Improve labor efficiency

Improve equipment utilization

Reduce energy & water costs (per plant)

In General,

Capitalize on Expertise of Grower\Manager **Consider Future Expectations Design for Basic Production Necessities Design for Future Expansion and Upgrades Do Not Block Future Moves Select Systems With Immediate Need** Create "Workable", Not "Optimal" System

GREENHOUSE PLAN

There are 3 general "locations" within all greenhouses.

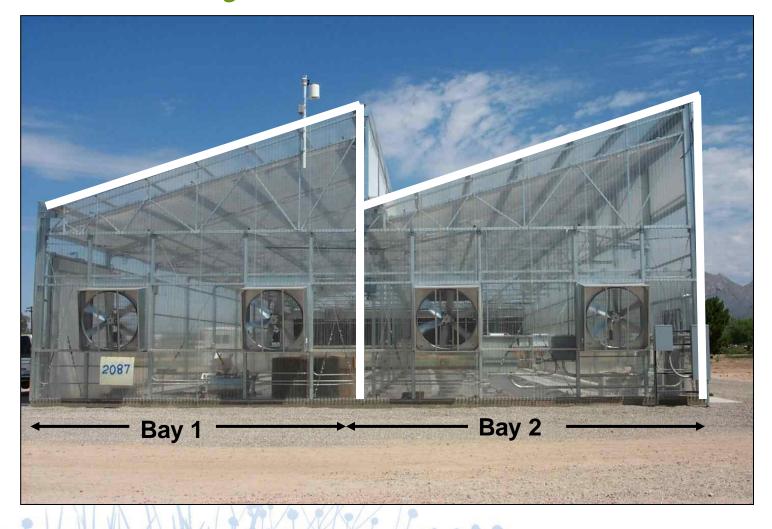
- They can be arranged in various ways.
- They can exist in a number of forms.

1. Growing Area

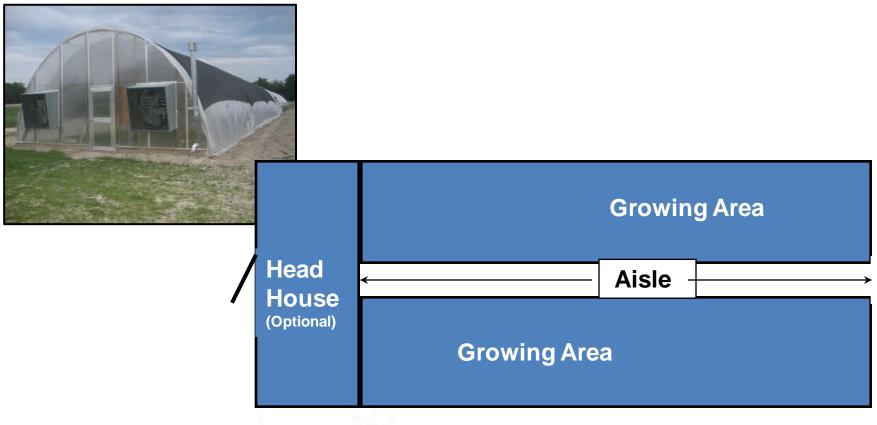
2. Work Area

3. Connecting Pathways

Multi-Bay, Gutter-Connected

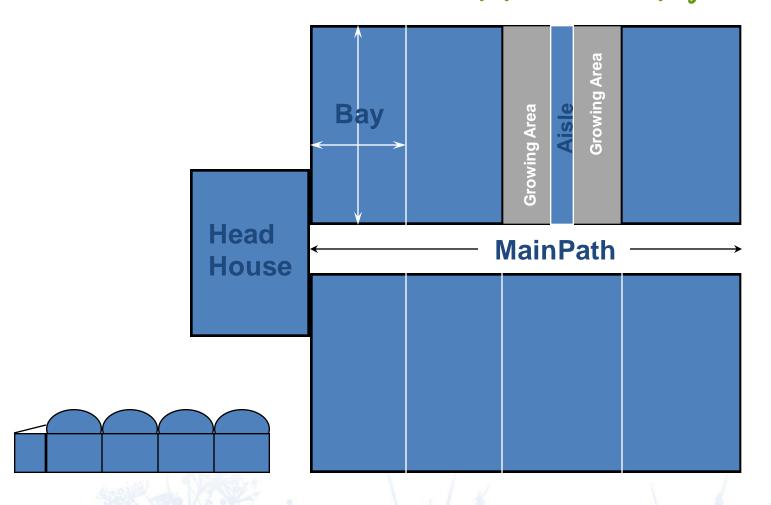


Locations in Greenhouse Plan



single bay, ground-to-ground greenhouse

Locations in Greenhouse Plan



gutter-connected greenhouse

gutter-connected greenhouse





Eurofresh Farms, Willcox, AZ



Labor
Management,
Materials Handling
and Economy of
Scale is better with
Gutter-Connected
than with Groundto-Ground
Greenhouses

For "Large"
Greenhouse
Business,
Select a Gutter
Connected
Structure

Other Structures



Fixed shade structure

Movable screen structure

Opening roof structure

Semi-Closed Structure





Light Affects Plant Growth and Depends on:

Location of the Greenhouse

Time of the year

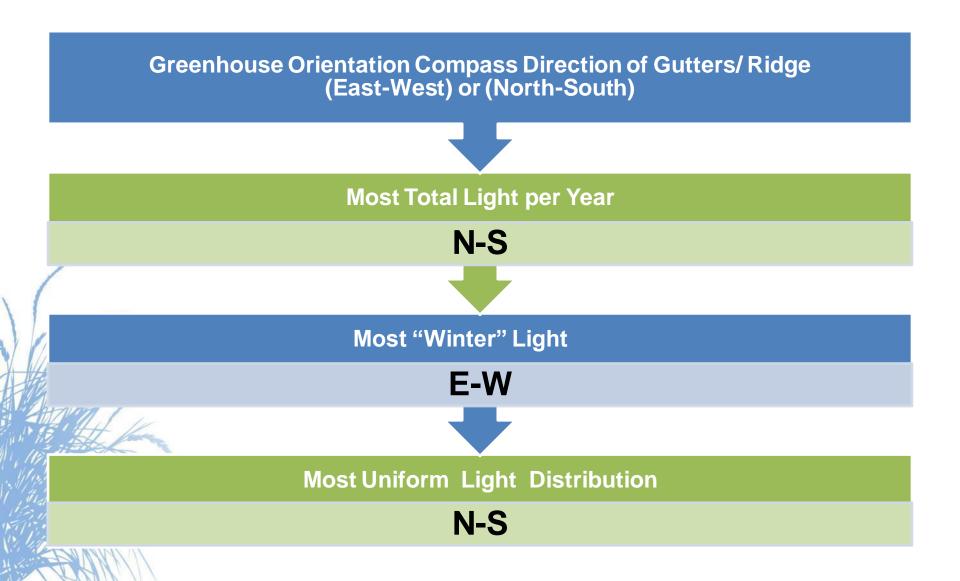
Glazing or cover on the Greenhouse

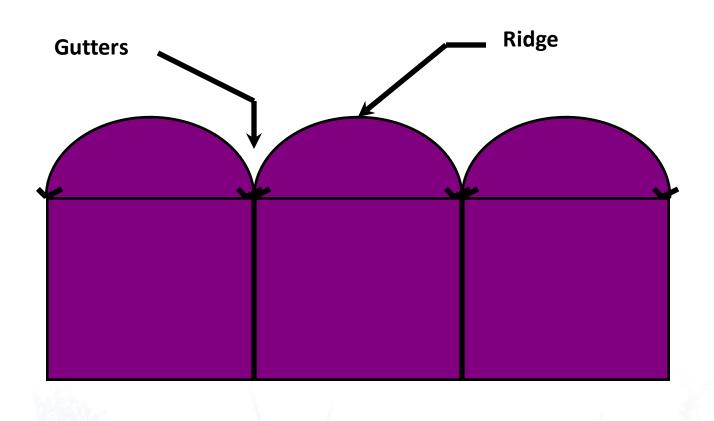
Greenhouse structure

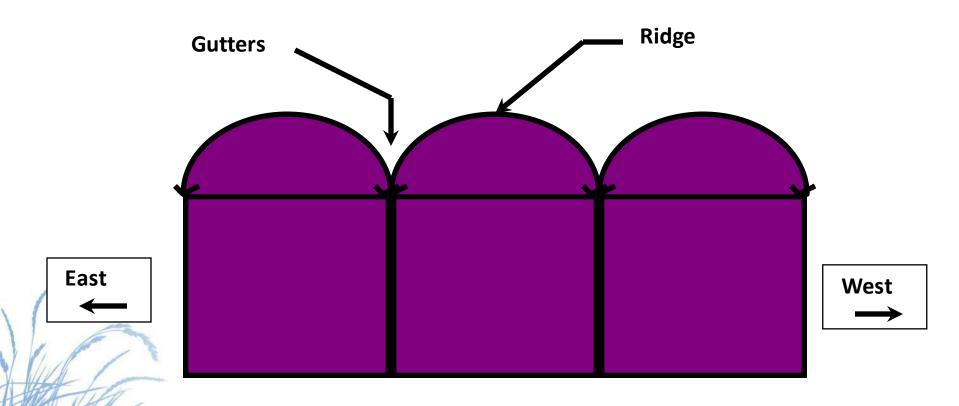
Orientation of the greenhouse

North-South, or East-West

Light Availability to Plants

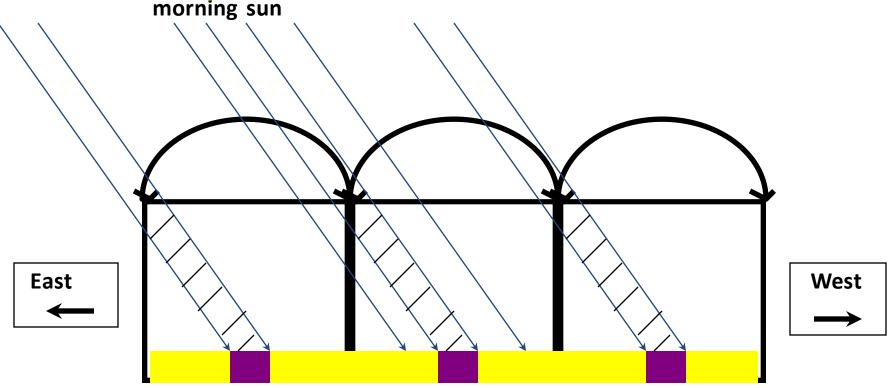






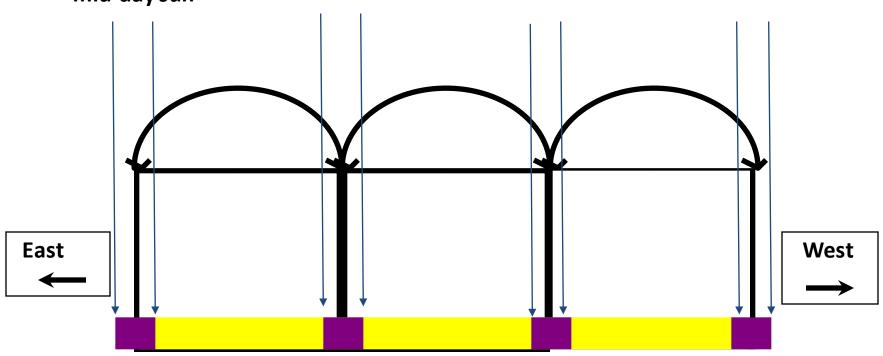
North-South ridge & gutter





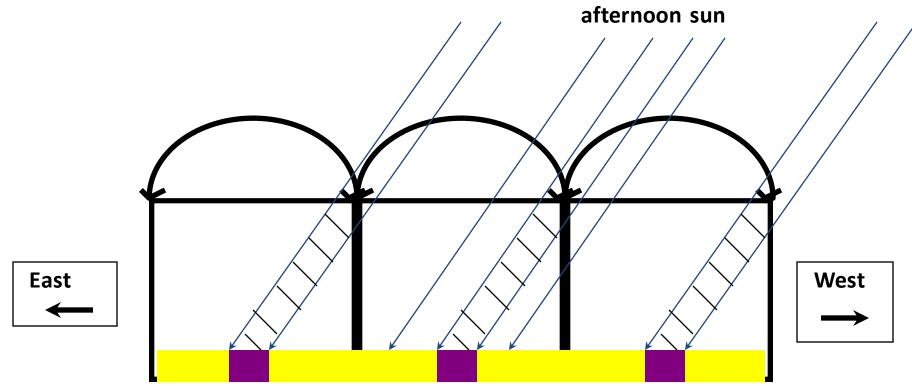
North-South ridge & gutter





North - South ridge & gutter

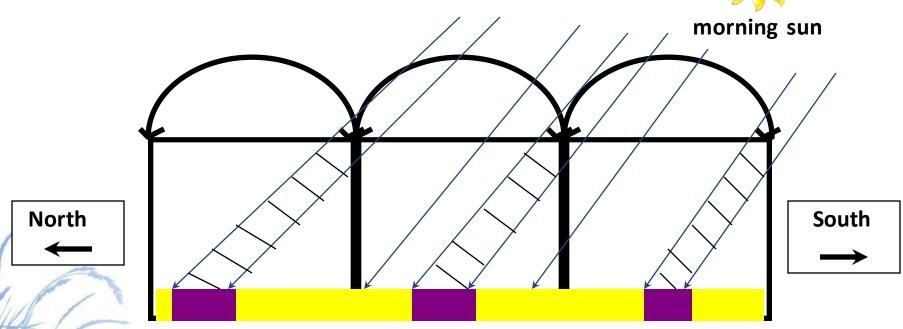




North - South ridge & gutter

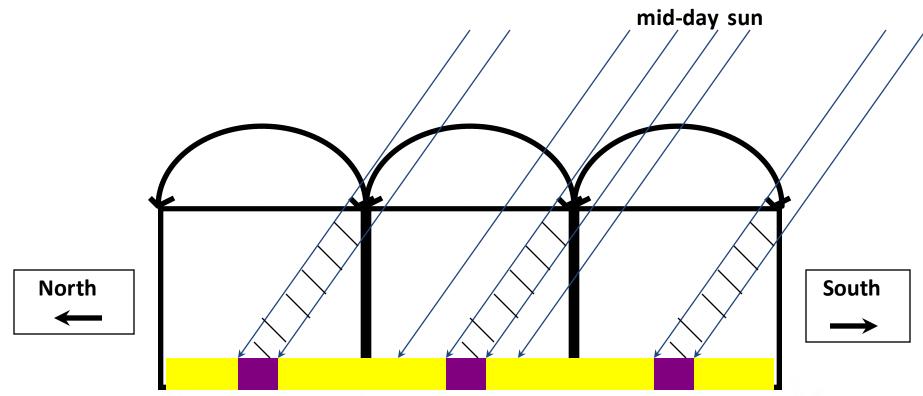
Note that the shadow, and thus the direct light to plants moves during the day



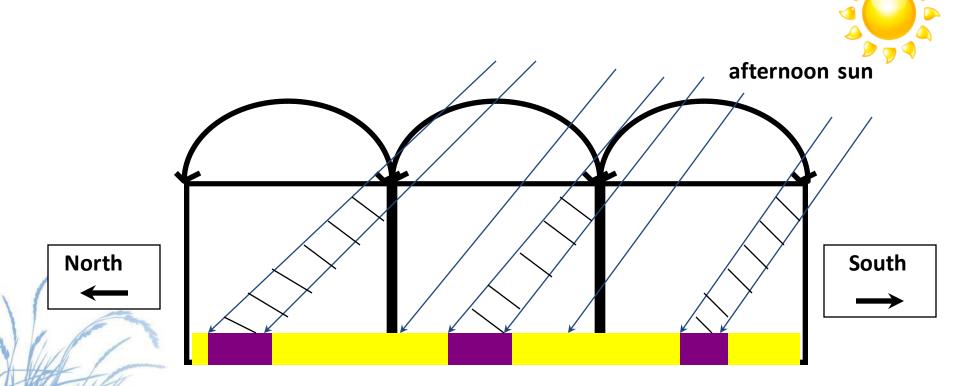


East - West ridge & gutter





East - West ridge & gutter



East - West ridge & gutter

Note that the shadow moves a little, but grows larger or smaller during the day



Can you see the shadows caused by the greenhouse structure?

Pathway of Solar Radiation

pass through atmosphere

reach the greenhouse

pass through glazing

framework and overhead

then to the plant canopy

Therefore it is important to consider

- southerly exposure
- free from nearby buildings, groves of trees and other obstructions
- obstruction-free northern exposure [on cloudy, diffuse days, much light enters from the north]
- greenhouse structure

Freestanding, single-bay greenhouse

ground to ground, or Quonset-style provides more light than a gutter-connected, multi-bay greenhouse

Why?

- less overhead structure,
- relatively narrow span
- gives more glazing area for light reception

Greenhouse compass orientation

Affects total light and distribution within the greenhouse

East-west oriented ridge [large south-facing wall and roof area]

- good for low sun angle winter sunlight
- provides most total daily light during the winter season
- however, distribution not uniform within greenhouse
- causes variable plant growth especially for tall crops, if rows aligned with east-west ridge

For Best Winter Light

freestanding east-west greenhouse

long, narrow [less than 25 feet wide]

for short crops like bedding and potted plants, or hydroponic lettuce

Greenhouse compass orientation affects total light and distribution within the greenhouse

North - South Oriented Ridge

- For tall crop, grown in gutter-connected, multi-bay greenhouse, orient gutters [or ridges] in north-south direction.
- The reduction in total light entering the greenhouse in the winter is offset by improved daily light uniformity throughout the growing area.
- The "movement" of the shadows from the overhead structures as the day progresses from an eastern to western sun location, increases daily light uniformity.

GLAZING



Greenhouse coverings dominated by plastics

Traditional glass to the polymer plastics, thin films or multi-layer rigid plastic panels

Enhancements include:

- ultra-violet radiation (UV) inhibitors
- infrared radiation (IR) absorbency
- anti-condensation drip surfaces
- selective radiation transmission properties.

Decision is influenced by greenhouse structure and crop production system.

Three categories of coverings used for commercial greenhouses

1. glass 2. plastic films 3. rigid plastic

Modern Plastics Alternatives

Rigid plastic structured panels

- fiberglass reinforced polyester (FRP), polycarbonate (PC),
- acrylic (PMMA, polymethylmethacrylate)
- polyvinyl chloride (PVC)

Thin films

- low-density polyethylene (LDPE)
- polyvinylchloride (PVC),
- ethylene vinyl acetate copolymer (EVA)
- ethylene tetrafluoroethylene (ETFE)

Manufactured in single, double and triple layers

Rigid Plastic Structured Panels

Initially more expensive than polyethylene film

Less maintenance and provide a longer useful life New construction or glasshouse renovations or end walls

Acrylic and polycarbonate panels use fewer, stronger supports spaced wider for reduced shading

Strength from double-walled cross section and depths up to 0.63 inch.

Plastic panels
require more
elaborate aluminum
extrusions for
attachment to
greenhouse

Rigid Plastic Structured Panels

FRP (fiberglass)

- resistance to hail damage,
- degrade on surface, exposes fibers, becomes dirty
- treatment with Tedlar coating

Acrylic and Polycarbonate

- double-walled channel cross section
- light weight, structural strength, and heat savings
- widths of 4 ft, lengths up to 16 ft [Acrylic], or 32 feet [PC]
- PC thinner cross sections bend into arch roof shape
- UV radiation will discolor PC, if not protected
- co-extrude with acrylic or acrylic coated for UV protection
- corrugated, single-layer cross section
- condensation and algae inside double-walls

Pouble wall, acrylic-coated polycarbonate



Single wall, corrugated polycarbonate sheets



Plastic Thin Films

Minimum useful life of 24 months

Three and four year films available

Manufacturing

co-extruding and multi-layering

Additives

- ethyl vinyl acetate [EVA]
- cracking resistance in cold temperatures
- tear strength (at folds)
- ultra-violet radiation [UV] inhibitors
- infrared [IR] barrier
- condensate control
- wavelength selective transmission ["filter"]

Plastic Thin Films

Polyethylene film

- most common
- Reliable, low initial cost
- Low air-infiltration rates
- continuous film offers energy savings
- High greenhouse air humidity
- Moisture condensation/dripping avoid flattened arch-shaped roofs

Traditionally, fan ventilation for cooling, no ridge vent openings

Currently, natural ventilated film-covered structures and opening roof greenhouse

Potential Film Problems

Ultra violet radiation promotes degradation

Temperature extremes and their duration

Film contact on greenhouse structure

Air pollutants reduce radiation transmission

Chemicals for pest control

Over-inflation

